

## 1/32W, 01005, Thick Film Chip Resistor (Halogen Free)

### Reversion History :

Date	Revision	Changes
2019.09.23	A0	New Approval
2021.01.11	A1	Modified the description of lead-free

## 1/32W, 01005, Thick Film Chip Resistor (Halogen Free)

### Features / Applications :

- Telecommunication Equipment, Digital Cameras, Watches, Pocket Calculators, Computers, Instruments.
- Halogen Free Epoxy
- RoHS compliant
  - Glass/electrode of resistor with lead free meet RoHS requirements
  - Pb contained in resistive element is exempted by RoHS



### Electrical Specifications :

Power Rating*	Resistance Values Series	Resistance Tolerance	Resistance Range (Ω)	Temperature Coefficient of Resistance ppm / °C (Code)	Operating Temperature Range	Max. Operating Voltage**
1/32W	E24 series & E96 series	± 1.0% (F)	1.0～9.76	-200～+600	-55℃ to 125℃	15V
			10～91	± 300		
			100～1.62M	± 200		
	E24 series	± 5.0% (J)	1.0～9.1	-200～+600		
			10～91	± 300		
			100～10M	± 200		
Jumper	Resistance		Rated current		Operating Temperature Range	
	Below 50mΩ		0.5A		-55℃ to 125℃	

Note: \*Package Power Temperature Derating Curve

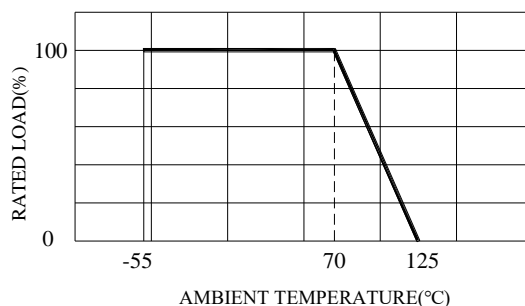


Figure 1. : Power Temperature Derating Curve

Note: \*\*Resistors shall have a rated DC or AC(rms.) continuous operating voltage corresponding to the power rating, as calculated from the following formula

$$V = \sqrt{P \times R}$$

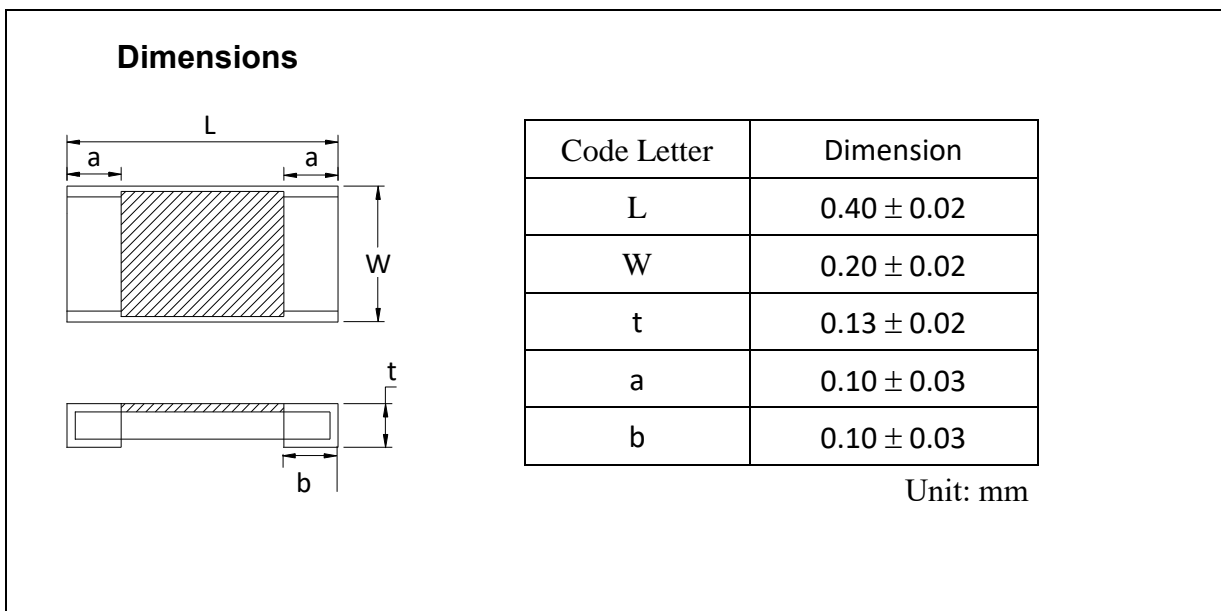
Where V : Rated voltage (V)

P : Rated power (W)

R : Nominal resistance (Ω)

the voltage so obtained exceeds the maximum operating voltage, this maximum voltage shall be the rated voltage.

## Outline Drawing :



Note: \*Which resistance layer(protect coating layer) is down : just  $\pm 1\%$ (F) for  $1.0\Omega \sim 9.76\Omega$

\*\* No marking on the protect coating

## Type Designation :

PFR02S - XXXX - X NH

(1) (2) (3) (4)

Note :

(1) Series No.

(2) Resistance value : 103 =  $10k\Omega$  (E24) ; 1131 =  $1.13k\Omega$  (E96)

(3) Tolerance : F =  $\pm 1\%$ , G =  $\pm 2\%$ , J =  $\pm 5\%$ , X = Jumper (Below  $50m\Omega$ )

(4) NH = Sn plating (Lead free / Halogen free)

## Characteristics :

### Electrical

Item	Specification and Requirement		Test Method (Refer to JIS C 5201)
	Resistor	Jumper	
Short Time Overload	$\Delta R: \pm(2\% + 0.1\Omega)$ Without damage by flashover, spark, arcing, burning or breakdown	Max. 50m $\Omega$	(1) Applied voltage: 2.5 x rated voltage or 2 x maximum operating voltage whichever is less (2) Test time : 5 seconds
Insulation Resistance	Over 100 M $\Omega$ on Overcoat layer face up Over 1,000 M $\Omega$ on Substrate side face up		(1) Setup as figure 1 (2) Test voltage: 100VDC (3) Test time: 60 + 10 / -0 seconds
Voltage Proof	$\Delta R: \pm(2\% + 0.1\Omega)$ Without damage by flashover, spark, arcing, burning or breakdown	Max. 50m $\Omega$	(1) Setup as figure 1 (2) Test voltage: 50VAC(rms.) (3) Test time: 60 +10 / -0 seconds

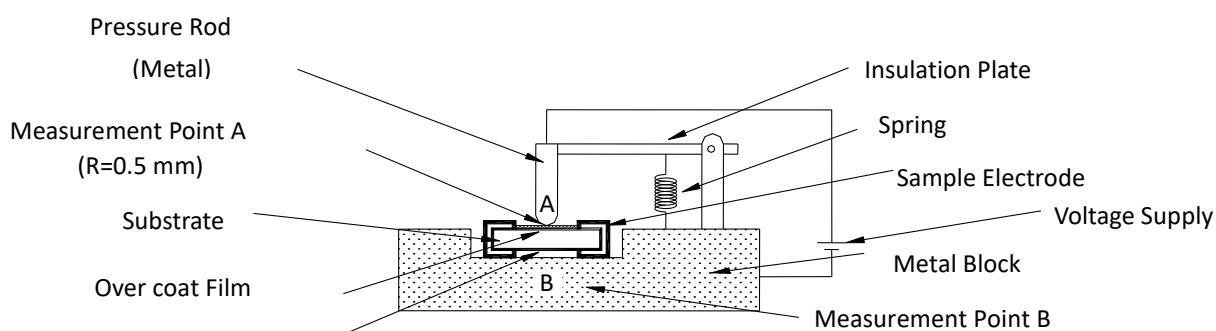


Figure 1 : Measurement Setup

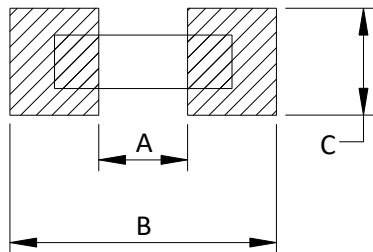
## Mechanical

Item	Specification and Requirement		Test Method (JIS 5201)
	Resistor	Jumper	
Solderability	The surface of terminal immersed shall be minimum of 95% covered with a new coating of solder		Solder bath: After immersing in flux, dip in $245 \pm 5^{\circ}\text{C}$ molten solder bath for $2 \pm 0.5$ seconds
Resistance to Solder Heat	$\Delta R: \pm(1\% + 0.05\Omega)$ Without distinct deformation in appearance	Max. 50m $\Omega$	Resistance to Solder Heat
Vibration	$\Delta R: \pm(0.5\% + 0.05\Omega)$ Without mechanical damage such as break		(1) Vibration frequency: 10Hz to 55Hz in 60 seconds as a period (2) Vibration time: period cycled for 2 hours in each of 3 mutual perpendicular direction total. (3) Amplitude: 1.5mm
Shock	$\Delta R: \pm(0.25\% + 0.05\Omega)$ Without mechanical damage such as break		(1) Peak value: 490N (2) Duration of pulse: 11ms (3) 3 times in each positive and negative direction of 3 mutual perpendicular directions
Bending Test	$\Delta R: \pm(1\% + 0.05\Omega)$ Without mechanical damage such as break		Bending value : 3mm for $30 \pm 1$ seconds
Solvent Resistance	Without mechanical and distinct damage in appearance		(1) Solvent: Trichloroethane or Isopropyl alcohol (2) Immersed in solvent at room temperature for 90 seconds

## Endurance

Item	Specification and Requirement		Test Method (JIS 5201)
	Resistor	Jumper	
Rapid change of Temperature	$\Delta R: \pm(1\% + 0.05\Omega)$ Without distinct damage in appearance	Max. 50m $\Omega$	(1) Repeat 5 cycle as follow: (-55 $\pm$ 3°C, 30minutes) → (Room temperature, 2~3 minutes) → (+125 $\pm$ 2°C, 30minutes) → (Room temperature, 2~3 minutes) (2) Measuring resistance 1 hour after test
Moisture with Load	$\Delta R: \pm(5\% + 0.1\Omega)$ Without distinct damage in appearance Marking should be legible	Max. 50m $\Omega$	(1) Environment condition: 40 $\pm$ 2°C, 90~95% RH (2) Applied Voltage: rated voltage (3) Test period: (1.5 hour ON) → (0.5 hour OFF) cycled for total 1,000 + 48 / - 0 hours (4) Measuring resistance 1 hour after test
Load Life	$\Delta R: \pm(5\% + 0.1\Omega)$ Without distinct damage in appearance	Max. 100m $\Omega$	(1) Test temperature: 70 $\pm$ 2°C (2) Applied Voltage: rated Voltage (3) Test period: (1.5 hour ON) → (0.5 hour OFF) cycled for total 1,000 + 48 / - 0 hours (4) Measuring resistance 1 hour after test
Low Temperature Store	$\Delta R: \pm(5\% + 0.1\Omega)$ Without distinct damage in appearance	Max. 100m $\Omega$	(1) Store temperature: -55 $\pm$ 3°C for total 1,000 + 48 / - 0 hours (2) Measuring resistance 1 hour after test
High Temperature Store	$\Delta R: \pm(5\% + 0.1\Omega)$ Without distinct damage in appearance	Max. 100m $\Omega$	(1) Store temperature: -125 $\pm$ 2°C for total 1,000 + 48 / - 0 hours (2) Measuring resistance 1 hour after test

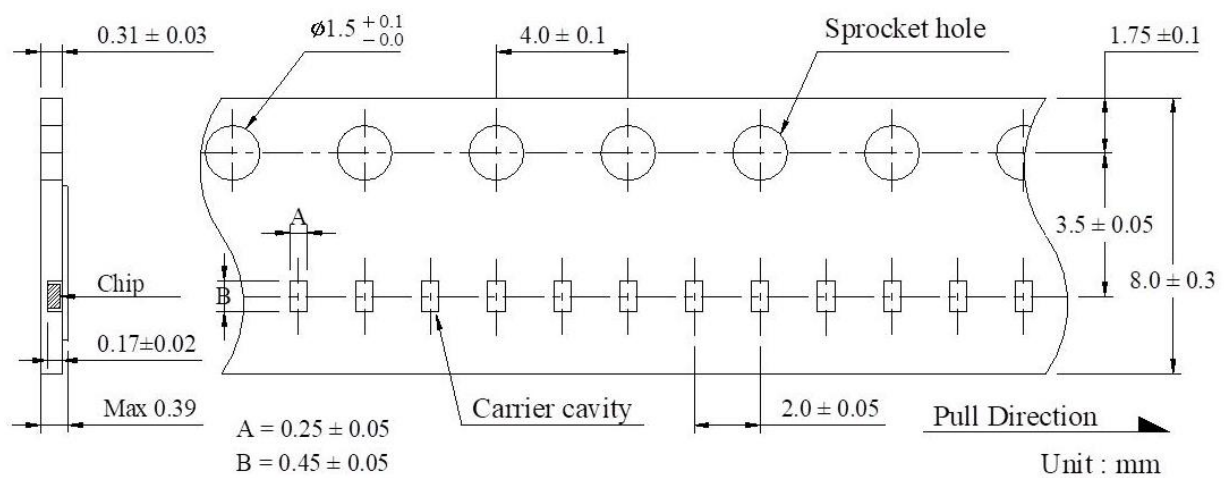
## Recommend Land Pattern Dimensions :



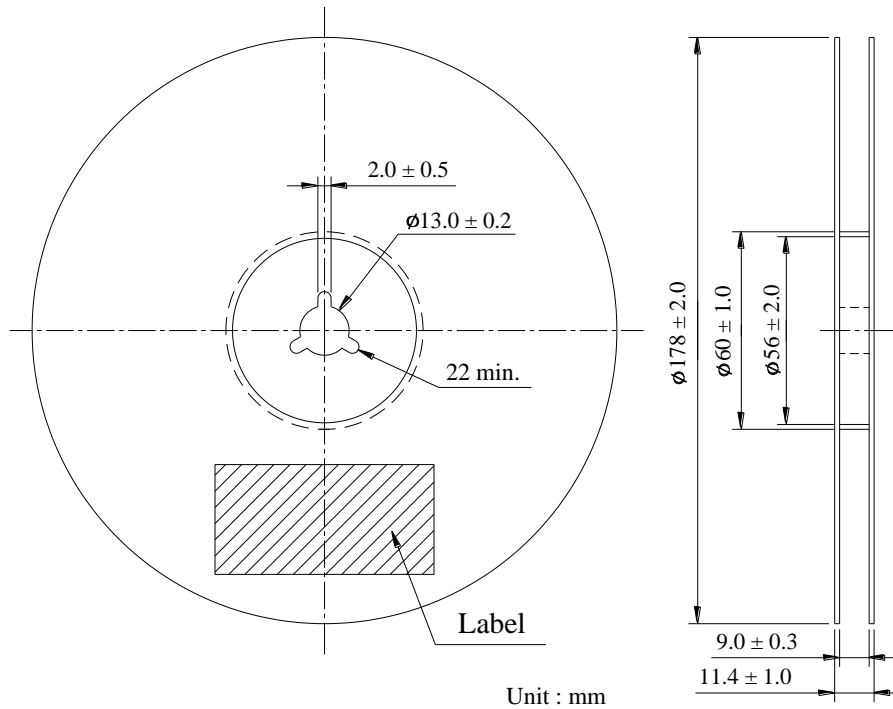
A	0.15 ~ 0.20
B	0.5 ~ 0.8
C	0.2 ~ 0.4

Unit: mm

## TAPE PACKAGING DIMENSIONS:



## REEL DIMENSIONS:



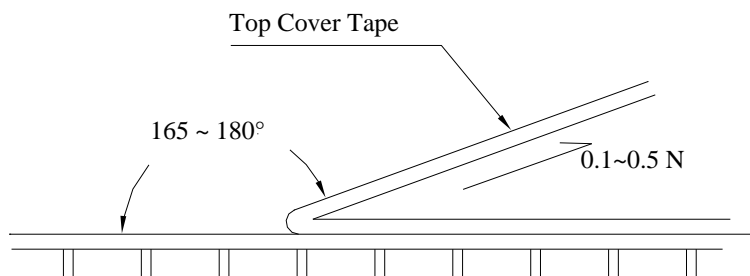
Numbers of Taping: 20,000 pieces/reel

The following items shall be marked on the reel.

- (1) Type designation.
- (2) Quantity
- (3) Manufacturing date code
- (4) Manufacturer's name

Peel force of top cover tape

The peel speed shall be about 300 mm/min. The peel force of top cover tape shall be between 0.1 to 0.5 N.





## Care Note :

### Care note for storage

- (1) Chip resistor shall be stored in a room where temperature and humidity must be controlled.  
(temperature 5 to 35°C, humidity 45 to 85% RH) However, a humidity keep it low, as it is possible.
- (2) Chip resistor shall be stored as direct sunshine doesn't hit on it.
- (3) Chip resistor shall be stored with no moisture, dust, a material that will make solderability inferior, and a harmful gas (Hydrogen chloride, sulfurous acid gas, and Hydrogen sulfide)

### Care note for operating and handling

- (1) It is necessary to protect the edge and protection coat of resistors from mechanical stress.
- (2) Handle with care when printing circuit board (PCB) is divided or fixed on support body, because bending of printing circuit board (PCB) mounting will make mechanical stress for resistors.
- (3) Resistors shall be used with in rated range shown in specification. Especially, if voltage more than specified value will be loaded to resistor, there is a case it will make damage for machine because of temperature rise depending on generating of heat, and increase resistance value or breaks.
- (4) In case that resistor is loaded a rated voltage, it is necessary to confirms temperature of a resistor and to reduce a load power according to load reduction curve, because a temperature rise of a resistor depends on influence of heat from mounting density and neighboring element.
- (5) Observe Limiting element voltage and maximum overload voltage specified in each specification.
- (6) If there is possibility that a large voltage (pulse voltage, shock voltage) charge to resistor, it is necessary that operating condition shall be set up before use.